



# CERTIFICATE

The certification body of TÜV AUSTRIA GMBH  
certifies that

**TOSÇELİK SPIRAL BORU ÜRETİM A.Ş.**  
**Organize Sanayi Bölgesi**  
**80950 Toprakkale / Osmaniye / TÜRKİYE**

has met all necessary quality requirements for  
welding according to

**EN ISO 3834-2**

Date of audit:

**23.05.2025**

This certificate is valid for the following products or service ranges:

**Production of Sawh Spirally Welded Steel Pipes**

Date of expiry:

**10.06.2026**

Certificate No.: **HZ-03550-25-TR-HAC**

Failure to meet all these necessary requirements as defined in the annex to this certificate will spoilt this document!

*The certificate keeps valid, if the TÜV AUSTRIA GMBH performs the annual surveillance.*

Leonding

PLACE

27.05.2025

DATE

Mastnak Alexander  
Dipl.-Ing.

CERTIFICATION BODY



**TÜV AUSTRIA**  
**GMBH**  
Deutschstraße 10  
A-1230 Wien



**Proof of compliance with the „Welding quality requirements“  
according to EN ISO 3834-2**

Verification of the requirements and technical review

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Subcontracting:

Supplier Evaluation Instruction viewed

Welding personnel:

VOLKAN SAKAR, IWE  
İrfan Selçuk EZİCİ, IWE (deputy)

Material Group

Group 1.1, 1.2, 1.3 acc. to ONR CEN ISO 15608

Personnel for monitoring and testing:

15 personnel QC staff

Equipment:

Please check Annex 10 for Equipment list

Welding and associated activities:

Please check Annex 12, Annex 13, Annex 14

Welding consumables:

According to EN ISO 14175/ EN ISO 14341

Storage of raw materials:

Storage Instruction viewed

Heat treatment:

Viewed

Monitoring and testing related to welding:

if required NDT (does not apply)

Non-compliance and corrective measures:

Non-compliance and corrective procedure

Calibration and validation of measuring, monitoring and testing equipment

Please check Annex 17 for Calibration Instruction

Labelling and traceability:

Traceability Procedure (ref. Quality manual)

Quality reports:

Quality Control Plan viewed

For additional information see: -

Leonding, 27.05.2025

Certification body of  
TÜV AUSTRIA GMBH

Dipl.-Ing. Alexander Mastnak  
Certification responsible