



## CERTIFICATE

of conformity of the factory production control

No.: 0408-CPR-TA06298

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of  $9^{\text{th}}$  March 2011 ( the Construction Products Regulation or CPR), this certificate applies to the construction product

## Components for Steel structures

harmonised Standard	execution class	declaration method
EN 1090-1:2009+A1:2011	Load bearing steel components	1 and 3a
	with corrosion protection	acc. Tab. A.1
	and structural design	of EN 1090-1
	up to EXC 4 acc. EN 1090-2	

produced by or for

## TOSÇELİK SPİRAL BORU ÜRETİM A.Ş. Organize Sanayi Bölgesi 80950 Toprakkale / Osmaniye / TÜRKIYE

and produced in the manufacturing plant (s)

TOSÇELİK SPİRAL BORU ÜRETİM A.Ş. Organize Sanayi Bölgesi 80950 Toprakkale / Osmaniye / TÜRKIYE

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard (s)

EN 1090-1:2009+A1:2011

under system 2+ are applied and that

the factory production control fulfills all the prescribed requirements set out above.

This certificate was first issued on 07.06.2024 and will remain valid as long as the test methods and/or factory production control requirements included in the harmonized standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified signification. The next surveillance is due on 06.06.2026.

Leonding

PLACE

27.05.2025

DATE

Mastnak Alexander Dipl.-Ing.

CERTIFICATION BODY

TÜV AUSTRIA GMBH

Deutschstraße 10 A-1230 Wien





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## **WELDING CERTIFICATE**

Certificate No.: 0408-CPR-TA06298

Manufacturer

TOSÇELİK SPİRAL

BORU ÜRETİM A.Ş.

Organize Sanayi Bölgesi

80950 Toprakkale / Osmaniye /

TÜRKIYE

**Factories** 

TOSCELİK SPİRAL BORU ÜRETİM A.Ş.

Organize Sanayi Bölgesi

80950 Toprakkale / Osmaniye / TÜRKIYE

Standard

EN 1090-1:2009+A1:2011

EN 1090-2:2018+A1:2024

**Execution Classes** 

Up to EXC 4

Welding Processes (According to ISO 4063) 111 – Metal Active Gas Welding121 – Submerged Arc Welding135 – Metal Active Gas Welding

Parent Metals

S235 - S355; S420; S460 acc. to EN 1090-2, table 2 and 3

Responsible Welding

Coordinator

Volkan Sakar, 21.03.1987, IWE

**Deputies** 

İrfan Selçuk EZİCİ, 01.05.1972, IWE

Confirmation

It is confirmed that all procedures for the execution and supervision of welding work are available.

Remarks

This welding certificate is only valid within the scope

of and in connection with FPC Certificate No.: 0408-

CPR-TA06298

Valid from

07.06.2024 (first day of issue)

Next Surveillance

06.06.2026

Leonding

27.05.2025

PLACE

DATE

Mastnak Alexander Dipl.-Ing.

CERTIFICATION BODY

TÜV AUSTRIA GMBH Deutschstraße 10 A-1230 Wien

